



# Tolman Tool Manufacturing, Inc.

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## Open Cutter/Bender Operating Instructions

### Cutting:

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1. Always insure tightness of cutters and main bolt before attempting to cut.
2. Place rebar in the cutter groove, making sure it is tight against the bottom.  
(A warning label has been placed on all tools regarding this procedure)
3. The maximum cutting capacity of the OCB is number 5, grade 60!

### Bending:

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1. Line up bender arm with roller; place rebar on roller and slide through bender arm.
2. Position handle in hole most convenient for operation and push until desired angle is achieved.

### Maintenance:

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1. Cutters should periodically be disassembled, cleaned and lubricated.
2. During use, lubrication is best maintained by applying light oil at the cutter joint.
3. All moving parts should be visually inspected for excessive wear before each usage.

### Safety:

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1. Maintain tool platform on solid level ground.
2. Be sure that all nuts and bolts are tight and secure.
3. Maintain solid and sure footing while operating tool.
4. Do not exert more pressure than necessary to operate tool.  
CAUTION: While cutting, downward pressure is released suddenly.  
Always have solid footing while operating tool!

### Troubleshooting:

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If the Cutter-Bender is not functioning properly, check to see if:

1. Cutters are worn or broken.
2. Dirt may have worked its way down between the cutters.
3. All nuts and bolts are tightened properly.  
(Main cutter bolt should not rotate during operation.)
4. The rebar you are cutting may have a hard spot in it; quality may vary within each bar.  
WARNING: Do not attempt to cut NO GRADE.

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Warranty: 90-day warranty on parts and workmanship void if attempting to cut NO GRADE rebar!